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- 11. Marketing and Promotions in USA

1. OrangeX LLC:

Engineering Manufacturing & AI firm

OrangeX LLC is an Engineering design, manufacturing and Artificial Intelligence firm which creates novel and innovative Engineering automobiles named FormulaX Trucks and innovative AI Generative social media engine named ChatMap. FormulaX Trucks utilize hybrid fuels sources as a mix of renewable biodiesel sources and conventional fuel (oil &gas) sources to create the most efficient, cost-effective, and environmentally green automobiles possible. Technological innovation for biofuels is concept, design, development, and manufacturing of the Novel Photobioreactor Design for producing biodiesel feedstock from algae. ChatMap utilizes user-based GIS live news feed from News sources from the internet and would help create new social trends as live data creation tool and then create reward based social media for users, rewarded through live debates and live audience voting on such debates, whose data is fueled through its unique AI Generative algorithms.

2. OrangeX Manufacturing:

FormulaX Trucks utilize hybrid fuels sources as a mix of renewable biodiesel sources and conventional fuel (oil &gas) sources to create the most efficient, cost-effective, and environmentally green automobiles possible. They utilize a specific blend of Biodiesel made by OrangeX Biofuels. The project is <u>Green Vehicles Manufacturing Project based on sustainability and innovation principles of Green Manufacturing</u>.





Figure 1: Hyundai Santa Cruz 2022 - (Biodiesel Truck)

Official Color of OrangeX Manufacturing:

The Official Color of this platform will be Yellow Orange (#FFAE42); also, Yellow Orange (Manufacturing) plus Blue Green (ChatMap) makes Yellow Green (Biofuels/Green Revolution). Yellow Orange is a tertiary color. University of Iowa is #1 in terms of funding in USA when it comes to Space Programs and NASA. That is why OrangeX perfectly beats SpaceX because of this fact. In 2020 year alone, \$500 Million was given to UIowa for Space Programs. A team led by University of Iowa physicist Craig Kletzing has won \$115 million from NASA to study mysterious, powerful interactions.



Figure 2: OrangeX Manufacturing Official Logo

3. Market Need & Critical Market Analysis:

Market Size:



Global Automotive Market Size stands at around \$3 Trillion in 2023 and Global Automotive Industry Projected to Reach \$6 Trillion by 2030, with a CAGR of 6.9% by 2030. Global Biofuels Market stands at nearly \$120 Billion by 2023 and is projected to reach \$200 Billion by 2030. USA accounts for 20% of total Global Vehicles Size so US Automotive Market Size must be around \$600-\$800 Billion. For Biofuels Driven Vehicles, in USA 6% of total vehicles use Biofuels so we know that Biofuels are consumed in \$40 Billion Automotive Market in USA: not entirely 100% but up to 100%. In terms of fuel consumption and dollar consumption, we can estimate that around \$25 Billion, like 20% of total Biofuels is consumed in Automotives in USA. Global Market Share of Electric Vehicles is just 10% of total Global Passenger cars (\$1.5 Trillion); Global EV Market is \$150 Billion; USA EV Market is \$24 Billion and Tesla has 18% total share in it, so like \$4.3 Billion. If Tesla sold 181,000 cars in USA with average of like \$35,000 per car, the total sales stand at \$6.3 Billion till date for all 10+ Years, like \$500 Million Sales per year (which Elon Musk sells as \$800 Billion Market Capitalization; Tesla sales are just 0.78% of Total Market Cap). Even OGDCL has \$4.5 Billion in annual Sales. A purely Global Biofuels Driven Vehicles market hence would measure anywhere from \$25 Billion to \$50 Billion by 2023.

Why Pakistan's Economy needs Automotive Cars Manufacturing:

Pakistan will not be able to create so many jobs in Nuclear Energy and this is for real; however, Pakistan can build a strong Automotive Supply Chain Network to create its own Domestic Auto Industry (Not motorcycles, rather cars manufacturing) as envisioned by OrangeX Manufacturing. And hence a major chunk of Pakistani Engineers must create this business and make it financially viable. And jobs in Pakistan will be created for

- 1. Car Repair Mechanics
- 2. Simple Manufacturing Facilities
- 3. Guys like Suneel Manj
- 4. Supply chain Manufacturing Network in Pakistan for custom Car Manufacturing (Recycling facility mostly)
- 5. Recycled materials including steel
- 6. University Students in Pakistan (I want all Pakistani students to put a serious thought into it and bring innovation to the table in Pakistan in the shape of evolving OrangeX Cars)
- 7. Databasing Jobs
- 8. Marketing and Advertising
- 9. Design jobs
- 10. Manufacturing jobs
- 11. New CNC Machine shops
- 12. New 3D Printing facility
- 13. Research Shops
- 14. Paint industry
- 15. All car related industry in Pakistan
- 16. Import industry in Pakistan
- 17. Many Engineering Jobs



18. And best thing would be to make everyone's business profitable in Pakistan.

USA Automotive Cars Manufacturing:

In USA, OrangeX will simply follow Tesla's model. However, Supply Chain network for Custom car manufacturing is my idea to make like mostly recyclable cars in the start.

- 1. Car Repair Mechanics
- 2. Simple Manufacturing Facilities
- 3. Supply chain Manufacturing Network in USA for custom Car Manufacturing (Recycling facility mostly)
- 4. Recycled materials including steel or even old cars
- 5. University Students in USA (I want all USA students to put a serious thought into it and bring innovation to the table in USA in the shape of evolving OrangeX Cars)
- 6. CS/Databasing Jobs
- 7. Environmentalists and Climate Guys Jobs in USA
- 8. Marketing and Advertising
- 9. Design jobs
- 10. Manufacturing jobs
- 11. CNC Machine shops
- 12. 3D Printing facility
- 13. Research Shops
- 14. Paint industry
- 15. All car related industry in USA
- 16. Many Engineering Jobs
- 17. And best thing would be to make everyone's business profitable in USA.

Challenges for Diesel Engines and Why Biodiesel Specific Engines are Solution:

Biodiesel blends up to 5% (B5) are generally safe for most diesel engines, including passenger cars and trucks. However, using higher blends of Biodiesel is not allowed because of following challenges:

- 1. **Engine Compatibility:** Older diesel engines may face compatibility issues with higher biodiesel blends.
- 2. **Fuel System and Material Compatibility:** Biodiesel can affect fuel system materials, potentially causing damage, though modern systems are more biodiesel friendly.
- 3. **Cold Weather Performance:** Biodiesel performs poorly in cold weather, leading to gelling and starting problems. Winterized biodiesel blends (e.g., B20W) can mitigate this.
- 4. **Engine Modifications:** Some engines may require modifications to handle higher biodiesel blends.
- 5. **Fuel Filter Clogging:** Biodiesel's cleaning effect can increase filter clogging, necessitating more frequent filter changes.



6. **Fuel Economy and Performance:** Higher biodiesel blends may slightly reduce fuel economy and power due to lower energy content.

Manufacturers have developed biodiesel-compatible engines and governments set regulations to ensure safe usage. Hence, designing specific Biodiesel Engine Driven Vehicles is what is needed to use Biofuels at 100% level in an Automotive Engine and hence transition to completely renewable from petroleum.

U.S. transportation energy sources, 20221

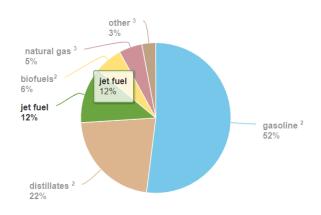


Figure 3:In USA, 6% of total vehicles use Biofuels

Social Need of Biofuels Driven Vehicles:

By 2030, global petroleum demand is expected to decline, but petroleum products will still maintain their dominance due to their strong social impact and economic value. Even with the availability of biofuels, petroleum products will continue to be favored. To break the dominance of petroleum, one proposed solution is the widespread adoption of biofuel-driven vehicles designed for a market that assumes no petroleum products exist. Introducing biofuel-driven cars into the daily lives of global consumers will gradually shift consumption behavior from petroleum to biofuels, thereby reducing the social and economic influence of petroleum products. This transition is crucial for modernizing the global economy and reducing dependence on petroleum. And hence swift replacement of Petroleum products on their face value (maximum value) meaning in 2023, as compared to Biofuels Driven Vehicles must actually happen. This is the power of Social Impact and Economic Value of any good or item is actually majorly determined by the social relative value of the product. The social value of Biofuels included as daily passenger cars of Global Consumers will hence change the consumption behavior of people from Petroleum to Biofuels. That is why to socially break Petroleum Products, Biofuel Driven Vehicles are the key elements of Modern Global Economy. Greenhouse emissions, carbon capture technology, environment control policies and climate betterment policies all support the idea of Biofuels Driven Vehicles.



Global Automotive Biofuels Market Analysis:

The global Automotive Biofuel market encompasses the production and utilization of biofuels, including bioethanol and biodiesel, in vehicles. These biofuels are derived from various sources, including waste materials and crops. The market is influenced by several factors, including drivers, restraints, opportunities, challenges, and regional trends. Key points regarding the Automotive Biofuel market are as follows:

- Biofuels, available in solid, liquid, and gas states, are used in vehicles, with bioethanol and biodiesel being the primary forms.
- Bioethanol is produced through fermentation of sugars from living organisms or starch extracted from plants like corn and wheat.
- Biodiesel is made by combining vegetable oil or animal fat with alcohol, and it can be sourced from various plants like from Jatropha, palm oil, algae etc.
- Biofuels are mixed with gasoline and diesel improve combustion performance and reduce emissions of harmful gases through different blends as E5, E15, E85 (Ethanol 85% in 15% Gasoline) and B5 (Biodiesel 5% in 95% Diesel).

Rising fossil fuel prices and pollution concerns are driving the demand for biofuels. Government regulations aimed at reducing vehicular emissions promote the use of automotive biofuels. The increasing adoption of flex-fuel cars allows consumers to choose biofuel-fossil fuel blends. Growing sales of passenger and commercial vehicles contribute to market growth. Environmental concerns and stricter greenhouse gas (GHG) policies drive demand for biofuels.

Market value of biofuels worldwide from 2020 to 2022, with a forecast until 2030

(in billion U.S. dollars)

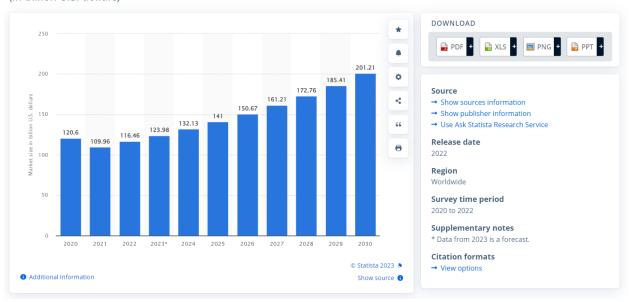


Figure 4: Biofuels Market Size



Restraints of the Global Automotive Biofuel Market:

- Lack of awareness about biofuel benefits and concerns about engine damage hinder market growth.
- Low awareness and adoption of biofuels in underdeveloped regions limit their use.
- Government policies promoting higher biofuel blend percentages create opportunities.
- Increasing sales of vehicles offer growth potential.
- Policies promoting biofuels in energy and transportation sectors create opportunities.

Challenges in the Global Automotive Biofuel Market:

- High NOx emissions and low efficiency of pure biofuel (B100) remain challenges.
- Engine modifications are often needed for vehicles to run solely on biofuels.

Regional Outlook:

- Europe is a significant market due to regulations requiring minimum bioethanol blends.
- North and South America are expanding markets, driven by flex-fuel vehicles.
- Asia Pacific is growing rapidly due to increased biofuel demand in India and China.

Key Players in the Global Automotive Biofuel Market:

• Prominent market players include Banchak Petroleum, Green Biologics Ltd., Algenol, Dupont, and others.

Research Scope:

• The market is categorized by biofuel type (biodiesel, bioethanol, others), vehicle type, and region.

In summary, the global Automotive Biofuel market is driven by rising fuel prices, environmental concerns, and government regulations. Despite challenges such as engine modifications and limited awareness, the market offers opportunities for growth, especially in regions with supportive policies and increasing vehicle sales. Key players in the industry are actively involved in the production and distribution of biofuels.

<u>Car Manufacturing Broker Approach in USA/Pakistan for Best Customized Features as</u> Outsource Approach and least Manufacturing Costs:

Think about making Automobiles idea, more in the style of Apple, in terms of individual component manufacturing & and for Amazon as it was a Book Broker; so, in this case, like a <u>Car</u> <u>Manufacturing Broker setup</u> could be created to make it happen, but will it be profitable in 10 to 15 years? And that should be there be like 5 to 10 years transition for biofuels hybrid be made marketed. And hence easy transition from Oil and Gas to Renewables.



Why SpaceX is a failure:

SpaceX has faced certain challenges on its journey. It's apparent that there have been significant expenditures, often in the hundreds of millions of dollars, on testing rockets that some critics perceive as underdeveloped. Questions arise about whether this approach aligns with sound engineering principles. It seems to be a challenge for SpaceX to efficiently gather data from the environment and implement a cost-effective initial testing strategy before progressing to full-scale rocket launches. Has SpaceX considered the benefits of Wind Tunnel Testing? It's important to acknowledge that there may be gaps in SpaceX's understanding of engineering fundamentals. A prudent approach could involve designing a straightforward, low-cost simulation environment, software, or virtual system to comprehensively assess rocket behavior before embarking on live tests. Such an approach offers the opportunity to acquire invaluable insights. Improper Engineering failures of Rockets cost Billions of Dollars in losses. Moreover, the utilization of Computational Fluid Dynamics (CFD) should not be overlooked; it can be an invaluable tool in the engineering arsenal. Even someone like Elon Musk, who may lack a deep understanding of engineering, should be open to adopting more sophisticated methodologies. After all, it appears that substantial financial resources have been expended on rocket failures due to an inadequate engineering approach. This is a way of not saying that SpaceX doesn't employ CFD or wind tunnel or other tests, but this is saying that in reality, the amount of money which SpaceX spent on failed rocket launches, even a portion of that if was spent on Simulation Technology, the real powerful CFD development for Organic Data collection, Rocket launches would not have failed. And hence failure is wrong/inorganic simulation data which was untrue/false, failing the rockets hence. And this means, if Elon/SpaceX claims that Simulation Data was right, then how could Rocket launches fail. This is my point here actually.

4. Value Proposition for Green Vehicles Manufacturing Project:

- 1. Green Vehicles
- 2. Custom Manufacturing
- 3. Easy Leasing Model
- 4. Less Carbon Emissions
- 5. Green Manufacturing Principles used for Most Sustainable Manufacturing
- 6. Excellent Climate Solution
- 7. Competitive Mileage with Diesel Engines
- 8. Unlike Tesla, which is not a Green Company, OrangeX powers everything through Biofuels; Electric vehicles are not green; Technically, Elon Musk is not into Green Vehicles Manufacturing, because he is using Fossil Fuels energy to Power EV Stations of Tesla.
- 9. Pathway to Net Zero Emissions (Carbon Capture Technology)
- 10. Biofuel burning also adds carbon dioxide to environment; And hence to achieve complete zero net emissions, even 100% renewable biofuel burning must also not add any greenhouse gases in the environment; and that means biofuel burning Carbon dioxide (Greenhouse gas) must be converted into Green Friendly gases.
- 11. Algae-Based Capture: Some researchers are exploring the use of algae to capture CO2 emissions. Algae can absorb CO2 during photosynthesis and can be harvested for various



purposes, including biofuels. Design of devices within the car which can store all of Carbon dioxide from Biofuel burning and the car hence can trade that Carbon dioxide that would be provide to Algae Biodiesel Generation successfully, hence creating extreme fuel savings

5. Products, Technology and CAD/CAM Designs:

FormulaX Products:

- 1. Orange FormulaX Trucks
- 2. Orange FormulaX Rockets fueled by Biodiesel and manufactured by LMD
- 3. Orange FormulaX Aircrafts fueled by Aviation Biofuel

How Do Diesel Vehicles Work Using Biodiesel? So, yes, can use The same Diesel Engine for Biodiesel Fuel (but running experiments beforehand can be helpful, as performance review)

All diesel vehicles, whether classified as biodiesel or conventional diesel, are one and the same. They have the same internal combustion engine and components. Although all diesel vehicles can operate using biodiesel, some original equipment manufacturers (OEMs) do not approve of the use of higher-level blends of biodiesel. Before using biodiesel, be sure to check your OEM engine warranty to ensure that higher-level blends of this alternative fuel are approved. Clean Fuels Alliance America provides information on OEM approvals. Learn more about diesel vehicles using biodiesel. All CAD/CAM designs files are available for reference.

Price of FormulaX Trucks:

Similar cars have these prices:

- 1. Prices for a new Hyundai Santa Cruz 2024 currently range from \$27,365 to \$44,905 (22.5 Million PKR 30 Million PKR
- 2. Prices for Dodge Ram TRX 2023 currently are \$80k to \$100k (82.5 Million PKR 90 Million PKR)
- 3. Prices for FormulaX Truck would be set at \$35,000 (30 Million PKR in Pakistan)

Existing Biofuels Driven Cars Market:

The article (Sawhney, 2022) discusses the use of biofuels as an alternative to traditional gasoline and diesel fuels for transportation. Biofuels, such as ethanol and biodiesel, are produced from biomass and can help reduce the environmental impact of vehicles. The Bioenergy Technologies Office (BETO) is mentioned as an entity working on next-generation biofuels derived from waste, cellulosic biomass, and algae-based resources, with a focus on hydrocarbon biofuels that can be used as drop-in replacements for petroleum in existing infrastructure.

The article also lists five cars that are compatible with biodiesel, a type of biofuel:

1. Chevrolet Colorado (2017): Equipped with a 2.8L turbo-diesel engine, it is B20 biodiesel compatible.





Figure 5: Chevrolet Colorado 2017

2. Ford Transit Cargo Van (2018): Authorized for B20 biodiesel with a 3.2L Powerstroke turbodiesel engine.



Figure 6:Ford Transit Cargo Van 2018

3. GMC Terrain (2018): Offers an optional 1.6L turbo-diesel engine approved for B20 biodiesel.



Figure 7:GMC Terrain 2018

4. Jaguar XE 20D (2018): Features a 2.0L turbo-diesel engine that allows for a long driving range on B20 biofuel.





Figure 8: Jaguar XE 20D 2018

5. Range Rover Velar S D180 (2018): This luxury SUV has a 2.0L turbo-diesel engine and is B20 biodiesel compliant.



Figure 9: Range Rover Velar S D180 2018

6. Toyota Fortuner Flex-Fuel Unveiled With 100% Bioethanol Engine in 2023.



Figure 10: The Toyota Fortuner Flexy Fuel operates using 100% Bioethanol fuel and 100% Bioethanol Engine

The article highlights the compatibility of these vehicles with biodiesel, which is considered a cleaner and more environmentally friendly fuel option compared to traditional gasoline and diesel.

Technology for the Project (By making technology comparisons with other Biofuel Firms in USA, from Research Point of View, as to what challenges are the already existing Biofuels companies



facing and how OrangeX LLC, USA can overcome them through Biodiesel Production from Algae, Rapeseed and emerge as Leader of Biofuels Technology in USA; make a good analysis like Germany Startups Card since Germany may be better than USA in this regard so I can sell that; Germans focus more on Biodiesel Production while USA is primarily corn based production, of Ethanol; also compare different Biofuels together as well; and then like possible avenues to make the best possible choice for Biofuels for Automobiles; also think in terms of like which Technology could easily be made more efficient and I believe that Algae is where the answer lies, but through facts; also do like Lab Technology Comparisons of different Biofuels; and also which Production method gives the maximum yield; Think about making Automobiles idea, more in the style of Apple, in terms of individual component manufacturing & and for Amazon as it was a Book Broker; so, in this case, like a Car Manufacturing Broker setup could be created to make it happen, but will it be profitable in 10 to 15 years? And also should be there be like 5 to 10 years transition for biofuels hybrid be made marketed? Figure of merit chart that lists different Biofuels, their existing Production Methods, their overall expenses and their affordability and qualities; like what is the most effective fuel, long term; Smart Farming Methods and AgTech Methods also come in this section; also do an analysis on why the other Biofuel Driven Vehicles have failed to create a strong impact in the world and how must OrangeX LLC, USA approach this market also on using microbial Engineering through bacteria or viruses to increase growth of Biofuels, from microbial strains)

Orange Biochemicals for Mars Biodiesel Production (Using Mars as Refuel Station for OrangeX Rockets):

If sending it from Earth, fuel would represent most of the load's mass to be sent from Earth and (for the journey back, assuming a return mission) from Mars. If it could be produced on-site,

costs and technical challenges would be much reduced.

It = Biodiesel for Orange X Rockets

The refueling Station Concept of Mars is the one that will give me:

Area Area Total Production
Investment

Hivestillent

0.00625 mi square 4 Acres 1,51,400

litres/year Produce 20,000 USD

1 mi square 640 Acres 24,224,000 litres/year

Produce 3,200,000 USD

55.91 million mi square 35782.4 Million Acres

1,354,363,840 Million litres/year Produce 178.912 Trillion USD



Profits

0.5 USD Per Litres

1,354,363,840 Million litres/year Produce

=677,181,920 Million USD/Year

=677.181920 Trillion USD/Year

=Orange BioChemicals

Employees

10

1600

89,456,000,000

89.456 Trillion Jobs Can Alone Be Created on Mars Just Through A Biodiesel Algae Refueling Station for OrangeX Rockets

Custom Car Manufacturing Subway Map:

Creating a chart for a custom car manufacturing company that resembles a subway map can be a fun and creative way to visualize the various options and choices available to customers. Below is a simplified example of what such a chart might look like. Please note that this is a fictional representation, and the actual options and choices in a custom car manufacturing company would be more detailed and complex.

This subway map provides a visual representation of the decision-making process a customer would go through when customizing their car. Each station on the map represents a choice the customer needs to make, and they can follow the lines to navigate through the various options available. The map eventually leads to the "Confirmation" station where the customer can review their choices before finalizing their custom car order.

In reality, a custom car manufacturing company's options and choices can be much more extensive, and the chart would be more detailed. This simplified example is just a starting point to give you an idea of how such a chart might look.

[This is a Rough Sketch of it, but I am more interested in Supply Chain Network built up Car Manufacturing Models]

```
[Start] -> [Car Model Selection] -> [Custom Car Model]
v

[Body Style] -> [Sedan] -> [Coupe] -> [SUV] -> [Convertible]
```



```
v
[Color Options] -> [Red] -> [Blue] -> [Black] -> [White] -> [Custom Color]
v
[Engine Type] -> [Gasoline] -> [Electric] -> [Hybrid] -> [Diesel] -> [Biodiesel]
v
[Interior Features] -> [Leather Seats] -> [Fabric Seats] -> [Heated Seats] -> [Ventilated Seats]
v
[Technology Package] -> [Navigation System] -> [Entertainment System] -> [Advanced
Safety Features]
v
[Wheel Options] -> [Alloy Wheels] -> [Custom Alloy Wheels] -> [Steel Wheels]
v
[Trim Level] -> [Basic] -> [Mid-Level] -> [High-End]
v
[Additional Features] -> [Sunroof] -> [Parking Assistance] -> [Towing Package] ->
[Performance Upgrade]
v
[Final Review] -> [Confirmation]
v
[End]
```



Hybrid Car Battery Manufacturing:

For Hybrid Car Battery Manufacturing, OrangeX Manufacturing will do business with Redwood Materials Inc. (JB Straubel, Former CTO at Tesla).



Technology Development File



<u>Development Strategy for FormulaX Beta Version (Biodiesel Driven and Biofuel Truck Vehicle):</u>

1. Initial Conceptualization and Sketching:

- Assemble a multidisciplinary team of 50 professionals, including engineers, designers, and project managers.
- Conduct brainstorming sessions to generate innovative ideas for the FormulaX Beta Version.
- Develop hand sketches and conceptual drawings of the product, focusing on the integration of a high-performance biodiesel engine and biofuel truck features.

2. Solidworks Design and Component Breakdown:

- Transition from hand sketches to detailed 3D models using Solidworks.
- Divide the design process into phases, with special emphasis on the biodiesel engine components.
- Utilize Solidworks for creating intricate designs of each FormulaX component, ensuring compatibility and optimal performance.

3. Comprehensive Design Review:

- Implement a thorough design review process to assess the functionality, efficiency, and safety of the biodiesel engine and other components.
- Leverage simulation tools and Finite Element Analysis (FEM) to identify potential weaknesses and optimize the design for performance and durability.
- Iterate the design based on feedback from engineering analysis and simulation results.

4. Prototyping and Manufacturing:

- Establish a dedicated manufacturing workspace equipped with state-of-the-art facilities for prototype development.
- Utilize rapid prototyping techniques to create functional prototypes of the FormulaX Beta Version, focusing on the biodiesel engine and associated systems.
- Collaborate with suppliers to source high-quality materials for manufacturing.

5. Team Coordination and Management:

- Implement a project management system to streamline communication and task allocation among the 50-member team.
- Foster a culture of discipline and momentum, emphasizing the importance of adhering to project timelines and quality standards.



• Encourage cross-functional collaboration to leverage the diverse expertise within the team.

6. Continuous Improvement and Iteration:

- Establish a feedback loop for continuous improvement, incorporating insights from prototype testing and user feedback.
- Leverage agile development methodologies to quickly adapt to changing requirements and market trends.
- Conduct regular team training sessions to enhance skills and stay updated on the latest advancements in biodiesel technology and biofuel vehicles.

7. Marketing and Stakeholder Engagement:

- Develop a marketing strategy to create awareness and generate interest in the FormulaX Beta Version.
- Engage with stakeholders, including potential customers, investors, and regulatory bodies, to gather feedback and ensure alignment with market demands.

8. Regulatory Compliance:

- Work closely with regulatory authorities to ensure that the FormulaX Beta Version complies with environmental and safety standards.
- Proactively address any regulatory challenges or concerns to facilitate a smooth market entry.

By following this comprehensive development strategy, the FormulaX Beta Version can achieve a successful balance between innovation, discipline, and market demand, ensuring its position as a leading biodiesel-driven biofuel truck vehicle.



Apply it on design & Manufacturing of FormulaX Trucks (cars) which utilize hybrid fuels sources as a mix of renewable biodiesel sources and conventional fuel (oil &gas) sources to create the most efficient, cost-effective, and environmentally green automobiles possible.

Certainly! Here's how you can apply the combination of Mechanical Engineering and Generative AI to the design and manufacturing of FormulaX Trucks that utilize a mix of renewable biodiesel and conventional fuel sources for maximum efficiency, cost-effectiveness, and environmental friendliness:

- 1. <u>Hybrid Powertrain Optimization:</u> Use Generative AI to optimize the design of the hybrid powertrain system. This includes the combustion engine, electric motor, and battery configuration. AI can analyze various combinations to maximize fuel efficiency while meeting performance requirements.
- 2. <u>Materials Selection and Lightweight Design:</u> Employ AI algorithms to select the most suitable materials for the vehicle's chassis, body, and components. The AI can factor in strength, weight, and environmental impact to create a lightweight yet durable design, reducing fuel consumption.
- 3. <u>Aerodynamic Design:</u> Generative AI can assist in designing the vehicle's aerodynamics to minimize drag and improve fuel efficiency. It can explore various shapes and configurations to find the most optimal design.
- 4. **Energy Management System:** Implement AI-based energy management systems that intelligently control power distribution between the biodiesel and conventional fuel sources, as well as the electric motor. This can maximize the use of renewable biodiesel when available, ensuring eco-friendly operation.
- 5. <u>Customized Vehicle Manufacturing:</u> Utilize Generative AI for on-demand and customized manufacturing of FormulaX Trucks. This allows customers to specify their vehicle requirements, such as cargo space, seating arrangements, and other features, while AI optimizes the design for each order.
- 6. **Predictive Maintenance:** Develop an AI-driven predictive maintenance system that monitors the vehicle's condition in real-time, including engine health, battery status, and other critical components. This helps prevent breakdowns, reduces downtime, and extends the vehicle's lifespan.
- 7. **Routing Optimization for Renewable Fuel Sources**: Implement AI-driven routing and logistics systems that plan truck routes to take advantage of renewable biodiesel sources along the way. This ensures a continuous supply of green fuel, reducing the reliance on conventional oil and gas.
- 8. <u>Environmental Impact Analysis:</u> Use AI to conduct environmental impact assessments throughout the product life cycle, from raw material extraction to manufacturing and vehicle operation. This information can be used for eco-labeling and marketing as an environmentally friendly product.



- 9. **Driver Assistance and Fuel Efficiency Coaching:** Develop AI-driven driver assistance systems that provide real-time feedback to drivers on fuel-efficient driving techniques, such as optimal speeds, acceleration, and braking patterns.
- 10. <u>Emissions Reduction Strategies:</u> Utilize AI to analyze vehicle emissions data and develop strategies for further reducing emissions, such as implementing exhaust after-treatment technologies.

By integrating Generative AI into the design and manufacturing processes of FormulaX Trucks, you can create vehicles that are not only highly efficient and cost-effective but also environmentally responsible, contributing to a more sustainable future for the automotive industry.

Technology Development Chart:

Sr.	OrangeX Car Component	Manufacturing	Testing,
No.		Process	Simulations and
			Processes
1.	Chassis and Body Structure Design	Metal 3D Printing (LMD)	 Structural Integrity Tests FEM Tests Thermal Heat Tests
2.	Power Train and Engine	Metal 3D Printing (LMD) & Additive Manufacturing	 CFD Tests Structural Integrity Tests FEM Tests Thermal Heat Tests Mechanical Design Optimization Work
3.	Biodiesel Engine Optimization	Innovation based	Innovation based
4.	Body Shell Development	Additive Manufacturing & Metal 3D Printing (LMD)	 Structural Integrity Tests FEM Tests Thermal Heat Tests CFD Tests
5.	Other Accessories in the car	Various Mechanical & Manufacturing Engineering Processes	Various Mechanical & Manufacturing Engineering Tools and Techniques

Tasks:



Purchase/Rent Metal 3D Printers!

Custom Car Manufacturing for specific use by Customers can be a real thing like Subway styled Manufacturing!

List of Technical Challenges Associated with Biofuel Driven OrangeX Vehicle:

- 1. Material Recyclability and Biodegradability for design
- 2. Application of Smart Mechanical Materials for Most Optimized Car Design
- 3. Self-driving Car Mechanism
- 4. Advanced Sensors and Arduino Controls
- 5. Car (X) Combustion Chart vs other fuels for Biofuel Performance
- 6. Car (X) Characteristics, Testing and burning calories released for Car Performance
- 7. Using 3D Printed Metal & Ceramics for producing Recyclable and Biodegradable materials for Car; including Functionally Graded Materials
- 8. Employing fully 3D Metal Printed Engine for FormulaX Car
- 9. Generative AI Smart FormulaX Design, Control & Manufacturing
- 10. Using Advanced Battery Technology like Redwood Materials (JB Straubel) for Most Advanced and Sustainable Energy Storage Systems
- 11. Climate and Environmental Entrepreneurship Ideas for this work
- 12. Best Engine designed for Biofuel Maximum Efficiency
- 13. For ceramic applications in Car Manufacturing, we can do laser texturing on 3D Printed Ceramics components for advanced usage like in Brakes Manufacturing, hence, laser texturing ceramics would greatly increase the fatigue life of Brakes in Cars.
- 14. Apply Generative AI on design & Manufacturing of FormulaX Trucks (cars) which utilize hybrid fuels sources as a mix of renewable biodiesel sources and conventional fuel (oil &gas) sources to create the most efficient, cost-effective, and environmentally green automobiles possible. More than 1+ Solutions on it are as follows:
 - I. <u>Hybrid Powertrain Optimization through Generative AI</u>
 - II. Materials Selection and Lightweight Design through Generative AI
 - III. Aerodynamic Design through Generative AI
 - IV. Energy Management System through Generative AI
 - V. Customized Vehicle Manufacturing through Generative AI
 - VI. Predictive Maintenance through Generative AI
 - VII. Routing Optimization for Renewable Fuel Source through Generative AI s
 - VIII. Environmental Impact Analysis through Generative AI
 - IX. <u>Driver Assistance and Fuel Efficiency Coaching through Generative AI</u>
 - X. Emissions Reduction Strategies through Generative AI
- 15. Creating a custom ChatBot AI data API for the Mechanical Engineering Optimization Application of FormulaX Trucks can greatly enhance the user experience and streamline the design and optimization process.
- 16. Engine Tribology and Laser Surface Solutions for Engine and Lubrication Technology to increase mileage of the Biofuel Engine, to create most unique, advanced and efficient lubrication technology for Green Renewable goal.



Green Vehicles Research Development Chart:

- 1. Divide into components:
 - a) Engine Manufacturing
 - b) Bodyshell Manufacturing
 - c) Suspension Manufacturing
 - d) Chassis Manufacturing
 - e) Tires Manufacturing
 - f) Other components Manufacturing
 - g) Carbon Capture Technology (C02 capture)
- 2. Each case, add Signifiers like:
 - a) Materials Innovation
 - b) Manufacturing Techniques Innovation
 - c) Design Optimization (Golden Ratio, Optimization Techniques like Honeybee, others FEM)

Mathematical Estimations over it:

$$(7x3) x = 21x$$

Where x = Innovation Rate per case

For
$$x = 10$$
,

Total Innovations = 210

Assuming Patents for every Innovation, would mean like 210 Patents

Company Technology Office Layout for Work Chart:

Company structure for like 50 to 150 guys for like Specific Office Tech Tasks:

- 1. Design Engineers (Working on Solidworks/CAD Software)
- 2. Artists for Design (Working on Graphics Softwares like Adobe Photoshop or else)
- 3. FEM Engineers (Working on ANSYS)
- 4. Manufacturing Engineers (Working in Manufacturing Workshop/CAM Softwares)

Joint Venture Ideas for Each Component of Green Cars:

- 1. Just do a collaboration with Toyota for the Diesel Engine for 2.0L and 4.0 L (Trademarks collaboration)
- 2. Just do a collaboration with Toyota for the Powertrain (Trademarks collaboration)
- 3. Ask German company for Suspension and brakes Systems (Trademarks collaboration)
- 4. For Tires, do a collaboration with General Tires (Trademarks collaboration)
- 5. For Driverless cars patent, do a deal with Google (Trademarks collaboration)
- 6. For GPS technology, just do a collaboration with Google Maps (Trademarks collaboration)
- 7. For Sound and Music Technology, do a collaboration with Sound Engineering Firms in USA (Trademarks collaboration)



8. For Glass work in the car, do a collaboration with Glass Engineering Firms in USA (Trademarks collaboration)

Initial Public Offering:

At the Initial Public Offering, do a NASDAQ for \$100 Billion IPO and take the Net Worth of the company to \$1 Trillion.

CAD/CAM Manufacturing:

- 1. For 3D Printing Manufacturing, do a collaboration with Relativity Space in USA (Joint Venture Collaboration)
- 2. Tormach (No)
- 3. 3D Printers (Laser Metal Deposition)
- 4. Challenges happen in Assembling Process
- 5. Procure it to Relativity Space and they can make it in a day
- Example of Mechanical Assignment: Flow simulation around airplane wing
- ♣ Hint: First divide all the mechanical device into individual parts and then assemble in the end.

De	esign	Manufacturing
Mechanical Design	Thermal Design	From CAD design (continued)
Major Parametric	Major Parametric	Use any of the following techniques to
Optimization:	Optimization:	manufacture the final product after
Stress, strain,	Thermal stress, Thermal	passing through Manufacturing
displacement	strain, displacement	feasibility plan:
(Conceptual Design and	(Conceptual Design and	1. Conventional Machining Processes
Preliminary Design.)	Preliminary Design.)	(Rolling, casting, etc.)
Simulation Tools:	Simulation Tools:	2. Computer Controlled Manufacturing
(Computer Aided-Design)	(Computer Aided-Design)	Processes (CNC Machining)
(Detailed Design	(Detailed Design Preparation	3. Additive Manufacturing
Preparation and	and Finalization through	4. Laser Materials Processing
Finalization through	Simulation Techniques)	5. Special Manufacturing Processes
Simulation Techniques)	(Finite Element Methods	(Custom made processes, different
(Finite Element Methods	and	for every industry, case specific)
and	Thermal Fracture Mechanics	
Fracture Mechanics	Analysis)	
Analysis)	<u>Tasks:</u>	
Tasks:	1. Parametrization for most	
1. Parametrization for	optimized mechanical	
most optimized	design.	
mechanical design.	2. Protect material from	
2. Protect material from	failure like in failure	
failure like in failure	theories.	
theories.	3. Economic optimization.	



3. Econor optimis			
<u> </u>	Result:	Result:	Result:
	ome is fully	Outcome is fully assembled	Generate final product, test a prototype,
assemble	d CAD design.	CAD design.	now gather Research Material, collect
			original data for comparisons and future
			capability of growth and improvement.

How Do Diesel Vehicles Work Using Biodiesel?

All diesel vehicles, whether classified as biodiesel or conventional diesel, are one and the same. They have the same internal combustion engine and components. Although all diesel vehicles can operate using biodiesel, some original equipment manufacturers (OEMs) do not approve of the use of higher-level blends of biodiesel.

Diesel vehicles are compatible with biodiesel blends, with B20 (6% to 20% biodiesel) being the most common, while B5 (5% biodiesel, 95% diesel) is also frequently used in fleet vehicles. Light, medium-, and heavy-duty diesel vehicles, while not considered alternative fuel vehicles, can run on biodiesel blends, and B20 and lower-level blends typically require no engine modifications.

Biodiesel enhances fuel properties by raising the cetane number, facilitating easier engine starts and reducing ignition delay. It also improves fuel lubricity, crucial for preventing premature wear of moving parts in diesel engines. Even at low blend levels, as low as 1%, biodiesel can significantly enhance fuel lubricity. Original equipment manufacturers (OEMs) universally approve the use of B5, but for higher-level blends like B20, it is essential to check the OEM engine warranty to ensure approval. Clean Fuels Alliance America provides information on OEM approvals for biodiesel use in vehicles.



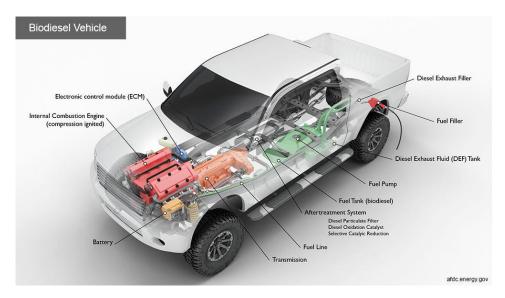


Figure 11: Biodiesel Vehicle Working

Key Components of a Biodiesel Vehicle:

After treatment system: This system is comprised of multiple components, which are responsible for filtering the engine exhaust gas to meet tailpipe emission requirements. After the exhaust gas of the engine is filtered through the diesel particulate filter (DPF) and the diesel oxidation catalyst to reduce particulate matter, diesel exhaust fluid (DEF) is injected into the exhaust gas mixture, then reduced to nitrogen and water by chemical conversion within the selective catalytic reducer (SCR) before being released into the atmosphere via the vehicle's tailpipe.

Battery and hybrid fuel system: The battery provides electricity to start the engine and power vehicle electronics/accessories. Could get hybrid one as well, like with Lithium or Sodium Ion Batteries as well with Biodiesel.

Diesel exhaust fluid (DEF) tank: This tank holds diesel exhaust fluid, an aqueous urea solution, which is injected into the exhaust stream during selective catalytic reduction.

Diesel exhaust fluid filler: This port is for filling the diesel exhaust fluid tank.

Electronic control module (ECM): The ECM controls the fuel mixture, ignition timing, and emissions system; monitors the operation of the vehicle; safeguards the engine from abuse; and detects and troubleshoots problems.

Fuel filler: A nozzle from a fuel dispenser attaches to the receptacle on the vehicle to fill the tank.

Fuel line: A metal tube or flexible hose (or a combination of these) transfers fuel from the tank to the engine's fuel injection system.

Fuel pump: A pump that transfers fuel from the tank to the engine's fuel injection system via the fuel line.



Fuel tank (biodiesel): A fuel tank stores fuel on board the vehicle until it's needed to power the engine.

Internal combustion engine (compression-ignited): In this configuration, fuel is injected into the combustion chamber and ignited by the high temperature achieved when a gas is greatly compressed.

Transmission: The transmission transfers mechanical power from the engine and/or electric traction motor to drive the wheels.

Unique Ideas List:

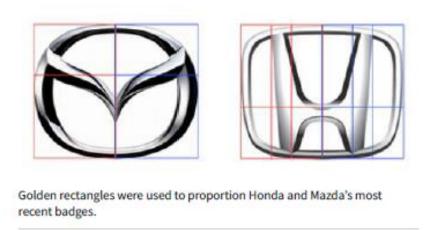


Figure 12: Using Golden Ratio for Logo Designs

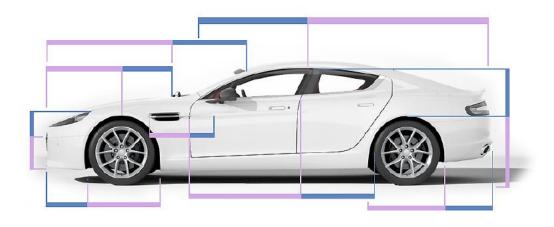
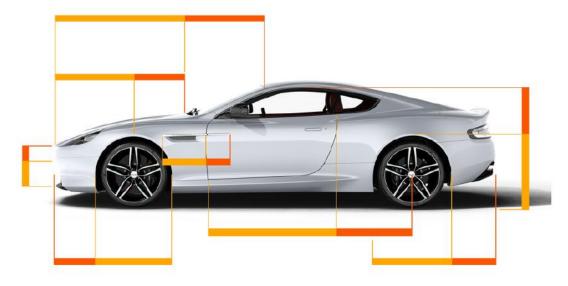


Figure 13: Aston Martin DB9 worth \$52,000 each car





Figure~14:~Da~Vinci~and~Divine~Proportion~for~Design~of~Aston~Martin~DB9~worth~\$52,000~each~car

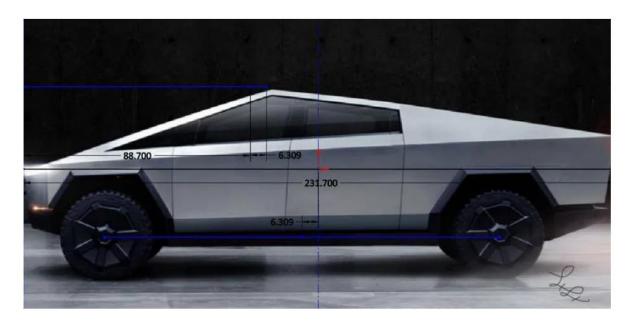


Figure 15: Tesla Cybertruck and Golden Ratio in it

Idea for the Sports Car OrangeX Startup:

Internal Combustion Engines are not a matter of the past, and Elon Musk is wrong about it.

#Hybrid Sports Cars

#Orange Hybrid Sports Trucks/Cars

#Battery is only one element of fuel

#Secondly, solar is not out of the line too (Roof of the car)



#Biofuels are really good as a fuel (Especially in the case like that of Tesla Networks, biofuels idea can be used like that)

#Optimised Performance

#Environmental Protection

#Catalytic Converters

#Fuel reduction to less harmful gases

#We are planting a plant for every fuel stuff (Renewable cycle to be restored)

#Law of Entropy must be kept

#Even if we work hard to control petroleum products, still we cannot beat the law of Entropy

#Driverless Cars

#Shawn Protects Irtza Against Musk

#Biodiesel Idea Works Great

#Idea Works Best for the Sports Trucks (Diesel and cetane number)

#Hyundai Sports Truck is easily designable for Diesel (It actually is diesel not gasoline but can be made with both)

#Distinctive Feature (Environment friendly fuel, powered by biofuels)

#Biodiesel major idea is that we can easily plant the farms for it and hence we would have then zero reliance on if we have petroleum products,

#For example, algae farming or jatropha plant farming, hence it is only a matter of political share in petroleum companies like Exxon Mobil, OGDCL.

#Economic Problem Solving: All the big Petroleum companies can invest in Biodiesel Production Too and Hence the capability and market share of Biodiesel

will increase for the petroleum companies and hence it will be easy for petroleum companies to transfer to new form of renewable fuels, a challenge

which they are facing as of now in terms of economy not engineering).

#Body of the Sports Truck is fully 3D printable hence custom trucks design is also possible (Because of advanced manufacturing in Laser Metal

Deposition Processes)

#Petroleum companies are very interested to expand towards the renewable technology fuels since they got big bucks in the market

#Bill Gates: Even he flies in an internal combustion engined aircraft



#We can just do the farming for Biofuels

#For the refining cost, if it is high in the start, we can also hire refining plants at a reasonable price (Any petroleum refinery for example Attock Oil Refinery or USA refinery Can Do that too)

#The major idea for Biofuels is that Biofuels are more efficient for Internal Combustion Engines and hybrid facility will massively increase the

efficiency of internal combustion engines and hence reduce emissions at a very large rate.

#If we can convince companies like Hyundai or others that just sell the used cars which you have to us, we can use that for scrap material too hence taking our production efficiency and business model efficiency to maximum. They can take a share of Orange's business too for it

#Artificially intelligent data can be used to further optimize performance, happens all the time, reduce the number of overall steps, job of computer engineers.

Orange FormulaX Trucks:

- 1. Trucks (Electric + Solar + Internal Combustion Engines (Biodiesels)
- 2. Optimized Performance (Low coefficient of drags)
- 3. High Speeds (Should have a formula car styled engine for high speeds)
- 4. V8 Engine
- 5. Check Santa Cruz Specifications

Example:

- 1. https://www.motor1.com/features/303229/trucks-worth-waiting-for/
- 2. https://www.motor1.com/hyundai/santa-cruz/

Accepted Terminology:

Green Fuel Vehicles

OrangeX Green Vehicles

Green Fuel Vehicles

Renewable or biofuel driven vehicle term must be avoided at all times!!!

<u>Idea:</u>

For ceramic applications in Car Manufacturing, we can do laser texturing on 3D Printed Ceramics components for advanced usage like in Brakes Manufacturing, hence, laser texturing ceramics would greatly increase the fatigue life of Brakes in Cars.

Ceramics in Car Manufacturing:

Ceramics are used in car manufacturing, although they are not as commonly used as metals and polymers. Ceramics are typically employed in specialized applications where their unique properties offer advantages. Here are a few examples:



- 1. <u>Ceramic Engine Components</u>: Some high-performance and racing cars use ceramic components, such as ceramic matrix composite (CMC) brake discs and ceramic-coated engine parts. Ceramics can withstand extreme heat and reduce the weight of these components.
- 2. <u>Catalytic Converters:</u> The substrate of catalytic converters, which are essential for emissions control in cars, is often made of ceramics like cordierite or alumina due to their heat resistance and ability to support catalyst coatings.
- 3. **Bearings and Ball Joints:** Silicon nitride and other advanced ceramics can be used in bearings and ball joints, reducing friction, and improving durability compared to traditional steel components.
- 4. **Sensors:** Ceramics are used in various automotive sensors, including oxygen sensors and exhaust gas sensors, because they can operate reliably at high temperatures.
- 5. **Spark Plugs:** Many modern spark plugs have ceramic insulators to withstand the high temperatures and electrical insulation requirements of the combustion chamber.

While ceramics offer advantages in these specific applications, they are not widely used for structural components in cars due to their brittleness and high cost compared to metals and polymers. However, ongoing research and development may lead to expanded use of ceramics in future automotive applications as technology advances.

How would Laser Texturing affect mechanical properties of ceramics?

Laser texturing can affect the mechanical properties of ceramics in several ways:

- 1. <u>Surface Roughness:</u> Laser texturing can create microstructures on the ceramic surface, altering its roughness. This can influence properties like friction, wear resistance, and adhesion.
- 2. **Residual Stress:** The heat generated during laser texturing can induce residual stresses in the ceramic material, which may impact its mechanical integrity. Proper control of laser parameters is crucial to minimize these effects.
- 3. **Phase Changes:** High-energy laser pulses can induce phase changes in some ceramics, altering their crystal structure. This can lead to changes in hardness, toughness, and other mechanical properties.
- 4. <u>Crack Formation:</u> In some cases, laser texturing can introduce microcracks or defects in the ceramic surface, potentially reducing its mechanical strength.
- 5. <u>Improved Properties:</u> Laser texturing can also be used to enhance mechanical properties. Controlled texturing can improve the ceramic's fatigue resistance, reduce friction, or enhance its ability to withstand mechanical loading.

The impact of laser texturing on ceramic properties depends on various factors, including the specific ceramic material, laser parameters, and intended application. Careful design and testing are essential to achieve the desired mechanical properties for a given ceramic component.



Now, what if we make a Custom ChatBot AI Data, complete API Creation, for Mechanical Engineering Optimization Application of Formula X Trucks?

ChatGPT

Creating a custom ChatBot AI data API for the Mechanical Engineering Optimization Application of FormulaX Trucks can greatly enhance the user experience and streamline the design and optimization process. Here's how you can develop such an API:

User Interface Integration: Build a user-friendly interface that allows mechanical engineers and designers to interact with the ChatBot AI seamlessly. This interface should include features for inputting design parameters, receiving optimization suggestions, and requesting information.

Data Collection and Integration: Gather and integrate relevant data sources, including specifications for FormulaX Trucks, material properties, environmental data, and engineering standards. This data will serve as the foundation for the AI's recommendations.

Natural Language Processing (NLP): Implement NLP techniques to enable natural language interaction with the ChatBot AI. Engineers can ask questions, provide design criteria, or request optimization suggestions in plain language.

Generative AI Integration: Integrate the Generative AI models discussed earlier into the API. These models can provide design recommendations, suggest materials, or optimize vehicle components based on user inputs and constraints.

Design Parameter Input: Allow users to input design parameters, such as vehicle weight, power requirements, fuel source preferences, and performance criteria. The ChatBot AI should understand and interpret these inputs.

Optimization Feedback: Provide real-time feedback and suggestions for design improvements. The AI can generate alternative designs, recommend material choices, and provide energy efficiency analysis based on the given inputs.

Environmental Impact Assessment: Integrate tools for assessing the environmental impact of design choices. The API can calculate carbon emissions, energy consumption, and other environmental metrics to help users make eco-friendly decisions.



Customization Options: Allow users to customize their optimization preferences, such as prioritizing cost savings, fuel efficiency, or emissions reduction. The ChatBot AI should adapt its recommendations accordingly.

API Documentation: Create comprehensive API documentation to guide developers and engineers on how to interact with the API, including input parameters, endpoints, and response formats.

Scalability and Security: Ensure that the API is scalable to handle a growing user base and that it incorporates robust security measures to protect sensitive design data.

Feedback Mechanism: Implement a feedback mechanism that allows users to provide input on the AI's recommendations. This feedback loop can help improve the AI's performance over time.

Integration with CAD Software: If possible, consider integration with popular Computer-Aided Design (CAD) software to enable direct implementation of AI-generated design improvements.

Continuous Learning: Use machine learning to allow the AI to learn from user interactions and improve its recommendations and conversation capabilities over time.

By developing this custom ChatBot AI data API, you empower mechanical engineers and designers to interact with AI-driven optimization tools effortlessly, ultimately leading to more efficient and environmentally friendly FormulaX Truck designs.

Carbon Capture Technology of 1 Liter Carbon Capture Device and Recycling of CO2 to increase the Biofuels Yield and hence increase Recyclability and Overall Efficiency of the System:

net zero emission means that zero fossil fuel/non-renewable fuel burning and complete 100% renewable fuel burning, right?

Net zero emissions refer to a balance between the greenhouse gases emitted into the atmosphere and the greenhouse gases removed from it. It does not necessarily mean that there is zero burning of fossil fuels or non-renewable fuels, nor does it imply 100% reliance on renewable fuels. Instead, it involves offsetting emissions through various means, such as carbon removal techniques like



afforestation, reforestation, carbon capture and storage, and also by reducing emissions through energy efficiency improvements and transitioning to cleaner energy sources.

In a net zero emissions scenario:

- 1. Emissions are minimized: Efforts are made to reduce greenhouse gas emissions as much as possible, which may involve transitioning to cleaner energy sources like renewables, improving energy efficiency, and adopting sustainable practices.
- 2. Remaining emissions are offset: Any residual emissions that cannot be eliminated entirely are balanced out by removing an equivalent amount of greenhouse gases from the atmosphere. This can be achieved through methods like afforestation (planting trees), reforestation (restoring forests), direct air capture, or other carbon capture and storage technologies.
- 3. Carbon neutrality is achieved: The overall effect is a balance between emissions and removals, resulting in no net increase in the concentration of greenhouse gases in the atmosphere.

While the ultimate goal is to reduce the reliance on fossil fuels and promote the use of renewable and sustainable energy sources, the concept of net zero emissions recognizes that in some sectors and situations, it may not be feasible to completely eliminate the use of non-renewable fuels, so emissions need to be balanced with removals to achieve the net zero target.

So, biofuel burning also adds carbon dioxide to environment? And hence to achieve complete zero net emissions, even 100% renewable biofuel burning must also not add any greenhouse gases in the environment?

Biofuel burning can indeed release carbon dioxide (CO2) into the environment, but it is considered a more sustainable and potentially low-carbon alternative to traditional fossil fuel combustion. Biofuels are derived from renewable sources such as plants, algae, and organic waste materials, which absorb CO2 from the atmosphere during their growth. When these biofuels are burned, they release CO2, but the carbon released is part of the natural carbon cycle, as the plants or organic matter absorbed CO2 during their growth.

The key to achieving net zero emissions in the context of biofuel burning, or any type of fuel burning, is ensuring that the carbon emissions are balanced by carbon removal or sequestration. This can be achieved by:

- 1. Sustainable Practices: Using sustainable farming and harvesting practices to ensure that the feedstocks for biofuels are grown, collected, and processed in a way that minimizes emissions and maximizes carbon sequestration.
- 2. Carbon Capture: Implementing technologies that capture and store the CO2 emissions produced during biofuel combustion. This is known as carbon capture and storage (CCS).



3. Offset Measures: Compensating for any remaining emissions by investing in carbon removal projects, such as reforestation or carbon sequestration technologies, to achieve a net-zero or carbon-neutral outcome.

So, while biofuel combustion does release CO2, it is considered part of a closed carbon loop, provided that the feedstocks used for biofuel production are sustainably managed and emissions are mitigated or offset. Achieving complete net-zero emissions, even with 100% renewable biofuel burning, would involve balancing any emissions with removal or offset measures to ensure no net increase in atmospheric CO2 concentrations.

So, biofuel burning also adds carbon dioxide to environment? And hence to achieve complete zero net emissions, even 100% renewable biofuel burning must also not add any greenhouse gases in the environment? Give answer as yes or no

Yes.

Carbon capture technology examples

Carbon capture technologies are designed to capture carbon dioxide (CO2) emissions from various sources, such as power plants, industrial processes, and even directly from the atmosphere. Here are some examples of carbon capture technologies:

- 1. Post-Combustion Capture: This technology captures CO2 emissions after fossil fuels (like coal or natural gas) are burned. It is often used in power plants and industrial facilities. One common method is amine scrubbing, where solvents are used to absorb CO2 from flue gas.
- 2. Pre-Combustion Capture: This approach captures CO2 before the fuel is burned. In integrated gasification combined cycle (IGCC) power plants, for example, coal or biomass is converted into a synthetic gas, and CO2 is separated before combustion.
- 3. Oxy-Fuel Combustion: In this method, fuel is burned in a nearly pure oxygen environment, which results in a flue gas primarily composed of CO2 and water vapor, making CO2 capture easier.
- 4. Chemical Looping: This technology uses metal oxides to facilitate the combustion process and capture CO2 without mixing it with nitrogen, simplifying the separation of CO2.
- 5. Direct Air Capture (DAC): DAC technologies capture CO2 directly from the atmosphere. They typically use sorbents or chemical reactions to remove CO2 and release it for storage or utilization.
- 6. Industrial Carbon Capture: Many industrial processes emit CO2 as a byproduct. Technologies exist to capture CO2 emissions from cement production, steel manufacturing, and other industrial operations.
- 7. Bioenergy with Carbon Capture and Storage (BECCS): This technology combines bioenergy production with carbon capture and storage. Biomass is used to produce energy, and the resulting CO2 emissions are captured and stored.



- 8. Algae-Based Capture: Some researchers are exploring the use of algae to capture CO2 emissions. Algae can absorb CO2 during photosynthesis and can be harvested for various purposes, including biofuels.
- 9. Mineralization: This approach involves reacting CO2 with minerals, which can trap CO2 in a solid form, making it easier to store.

These technologies are still evolving, and their effectiveness, efficiency, and cost-effectiveness vary depending on the specific application. Carbon capture and storage (CCS) is an important component of efforts to reduce greenhouse gas emissions and combat climate change, as it allows for the mitigation of emissions from sources that are challenging to eliminate entirely.

Algae-Based Capture: Some researchers are exploring the use of algae to capture CO2 emissions. Algae can absorb CO2 during photosynthesis and can be harvested for various purposes, including biofuels. Hence, algae biofuel driven vehicles can save fuel at really high levels.

While algae-based biofuels have shown promise as a potential renewable energy source, they may not significantly contribute to fuel savings at a large scale for the following reasons:

- 1. Scale of Production: Scaling up the production of algae-based biofuels to meet the fuel demands of the global transportation sector is a complex and resource-intensive challenge. Algae cultivation, harvesting, and processing require substantial infrastructure and resources, which can make large-scale production costly.
- 2. Energy and Resource Inputs: Algae cultivation typically requires inputs such as water, nutrients, and energy for maintaining optimal conditions. These inputs can offset some of the environmental and energy-saving benefits of using biofuels.
- 3. Competition with Food Production: Using large amounts of land and resources for algae cultivation for biofuels could potentially compete with land needed for food production. Striking a balance between food and fuel production is essential.
- 4. Technological Challenges: Algae-based biofuel production is still in the research and development stage. Various technological challenges, such as optimizing algae strains for high oil content, improving harvesting methods, and reducing the cost of extraction, need to be addressed to make algae-based biofuels more competitive.
- 5. Energy Density: Algae-based biofuels may not have the same energy density as traditional fossil fuels, which can affect their practicality for certain transportation applications. This can result in the need for larger fuel tanks and potentially reduced vehicle range.
- 6. Infrastructure and Market Adoption: Widespread adoption of algae-based biofuels would require significant changes to infrastructure, including modifications to engines or the development of new engine technologies that are compatible with these biofuels. Market



adoption can be slow and faces competition from established fossil fuels and other renewable energy sources.

While algae-based biofuels have the advantage of potentially capturing CO2 during growth, they are just one component of a broader strategy to reduce greenhouse gas emissions and achieve sustainability in the transportation sector. To save fuel at high levels and reduce greenhouse gas emissions significantly, a combination of approaches, including the use of more fuel-efficient vehicles, electrification, and sustainable biofuels, may be necessary. Additionally, policies and incentives to promote the development and use of these technologies can play a crucial role in achieving these goals.

In Biodiesel burning, how much of total is CO2?

The carbon dioxide (CO2) emissions from biodiesel burning are a result of the carbon content in the biodiesel fuel being released into the atmosphere during combustion. Biodiesel is derived from renewable sources such as vegetable oils or animal fats, which are primarily composed of carbon, hydrogen, and oxygen.

The exact amount of CO2 emissions from biodiesel combustion can vary depending on several factors, including the feedstock used to produce the biodiesel and the specific combustion conditions. However, as a rough estimate, it can be said that biodiesel combustion produces approximately 75-80% of the CO2 emissions compared to the equivalent amount of energy produced from petroleum-based diesel fuel. This is because biodiesel contains less carbon per unit of energy compared to petroleum diesel.

It's important to note that while biodiesel does emit CO2 when burned, it is often considered a more environmentally friendly option compared to petroleum diesel because:

- 1. Biodiesel feedstocks, such as vegetable oils, can be derived from renewable sources.
- 2. The carbon released during biodiesel combustion is considered part of the natural carbon cycle, as the plants used in biodiesel production absorb CO2 from the atmosphere during their growth.
- 3. Biodiesel typically contains fewer harmful pollutants like sulfur and particulate matter compared to conventional diesel fuel.

To accurately determine the CO2 emissions from biodiesel burning in a specific application, it is necessary to consider the exact composition of the biodiesel and the combustion efficiency of the engine or system in which it is used. Additionally, the overall greenhouse gas emissions impact of biodiesel should take into account the entire lifecycle, including feedstock production, processing, distribution, and combustion.

And this CO2 can be reprocessed to produce more biofuel like algae biofuel?

The concept of capturing and reprocessing carbon dioxide (CO2) emissions to produce more biofuel, such as algae-based biofuels, is an interesting area of research and development. While the idea is theoretically feasible, it comes with several practical challenges:



- 1. Carbon Source: To capture and reuse CO2 emissions, you need a reliable source of CO2. While power plants and industrial facilities are sources of concentrated CO2 emissions, capturing and repurposing this CO2 on a large scale can be technically complex and expensive.
- 2. Energy Input: The process of capturing, compressing, and transporting CO2 requires energy, which needs to be factored into the overall energy balance. This can affect the net energy gain from the biofuel production process.
- 3. Algae Growth and Conversion: Algae-based biofuel production involves cultivating specific strains of algae that can efficiently convert CO2 into lipids (oil) suitable for biofuel production. This process also requires optimal conditions, such as controlled temperature, light, and nutrient supply.
- 4. Cost and Efficiency: Developing and operating the infrastructure for capturing CO2 and cultivating algae for biofuel production can be costly. Efficiency improvements are necessary to make the process economically viable.
- 5. Technological Challenges: There are ongoing technological challenges in optimizing algae strains for high oil content and developing cost-effective systems for growing and harvesting algae at scale.
- 6. Competition for Resources: The production of biofuels from algae can compete for resources like water and land that might also be used for agriculture or other purposes.

While the idea of recycling CO2 emissions into biofuels is promising for reducing greenhouse gas emissions and producing renewable energy, it remains an area of active research and development. Several pilot projects and initiatives are exploring these concepts, and advances in technology and process efficiency may lead to more practical and sustainable solutions in the future. However, achieving large-scale, economically viable carbon recycling for biofuel production still presents significant challenges.

How much fuel is burnt in normal gas vehicle per week?

The amount of fuel consumed by a normal gasoline (gas) vehicle per week can vary significantly based on several factors, including the vehicle's fuel efficiency (miles per gallon, or MPG), driving habits, and the distance traveled. Here's how you can calculate it:

- 1. **Fuel Efficiency (MPG)**: Determine the vehicle's fuel efficiency. This can usually be found in the owner's manual or on the vehicle's specifications. For example, if your car gets 30 miles per gallon, you know that it can travel 30 miles on one gallon of gasoline.
- 2. **Average Weekly Mileage**: Estimate your average weekly mileage. This can vary widely depending on your daily commute, errands, and any other driving you do. For example, if you drive 15 miles each way to work and back, that's 30 miles per day. Over a 5-day workweek, that's 150 miles.



3. **Calculate Fuel Consumption**: Divide your weekly mileage by your vehicle's MPG to calculate how many gallons of gas you use in a week. In the example above, if your car gets 30 MPG and you drive 150 miles in a week, you'd use 5 gallons of gas (150 miles ÷ 30 MPG = 5 gallons).

Keep in mind that this is a simplified estimate, and the actual fuel consumption can vary based on factors like traffic conditions, driving style, and the specific vehicle you drive. Additionally, if you drive a vehicle with a different type of fuel (e.g., diesel or a hybrid), the calculation would be slightly different.

So, 5 gallons, how much C02 will be released from it?

To estimate the amount of carbon dioxide (CO2) emissions from burning 5 gallons of gasoline, you can use the following conversion factor:

• One gallon of gasoline typically releases approximately 19.6 pounds of CO2 when burned.

So for 5 gallons of gasoline:

5 gallons x 19.6 pounds of CO2 per gallon = 98 pounds of CO2

This means that burning 5 gallons of gasoline would release approximately 98 pounds of CO2 into the atmosphere. Keep in mind that this is an approximate value, and the actual emissions can vary depending on the exact composition of the gasoline and other factors.

volume wise?

To estimate the volume of carbon dioxide (CO2) released from burning 5 gallons of gasoline, you can use the following conversion factors:

• One gallon of gasoline is approximately equivalent to releasing about 2,314.3 cubic inches (in³) of CO2 when burned.

So for 5 gallons of gasoline:

5 gallons x 2,314.3 in³ of CO2 per gallon = 11,571.5 in³ of CO2

To convert this to a more common unit of volume, such as liters, you can use the following conversion factor:

• 1 cubic inch (in³) is approximately equivalent to **0.0164 milliliters (mL)**.

So for 11,571.5 in³ of CO2:



 $11.571.5 \text{ in}^3 \times 0.0164 \text{ mL/in}^3 \approx 189.68 \text{ mL of CO2}$

Therefore, burning 5 gallons of gasoline is approximately equivalent to releasing about 189.68 milliliters of CO2 into the atmosphere. Please note that this is a rough estimate and actual emissions may vary based on factors like the exact composition of the gasoline and combustion conditions.

Like 20% of 1 Liter/

To express the approximate volume of carbon dioxide (CO2) released from burning 5 gallons of gasoline in terms of a percentage of 1 liter, you can proceed as follows:

- 1. Calculate the volume of CO2 in milliliters as previously estimated, which is approximately 189.68 milliliters.
- 2. Calculate the percentage of this volume relative to 1 liter (1,000 milliliters):

 $(189.68 \text{ mL} / 1,000 \text{ mL}) \times 100\% \approx 18.97\%$

So, burning 5 gallons of gasoline is approximately equivalent to releasing about 18.97% of the volume of 1 liter of CO2. Please remember that this is a rough estimate and actual emissions may vary based on various factors.

How many feed of algae will consume 200 ML of CO2? Guess?

The amount of algae needed to consume a given volume of carbon dioxide (CO2) can vary based on several factors, including the species of algae, environmental conditions, and the specific cultivation setup. There is no one-size-fits-all answer to this question.

The amount of CO2 that algae can consume is often expressed in terms of productivity per unit of biomass or algae density. Algae can vary in their CO2 uptake rates, and different strains may have different capabilities.

If you're interested in estimating how much algae would consume 200 milliliters (ML) of CO2, you would need to know the CO2 uptake rate of the specific algae strain under the conditions in which it's being cultivated. Additionally, you'd need to consider factors such as the duration of time over which the algae would be exposed to the CO2, the concentration of CO2 in the environment, and the density of the algae population.

In practice, the actual amount of algae required to consume 200 mL of CO2 would need to be determined experimentally or through specific calculations based on the factors mentioned above.



It's worth noting that algae cultivation for CO2 capture is an active area of research, and the efficiency of different systems can vary.

Average?

It's challenging to provide an average or a rough estimate for the amount of algae needed to consume a specific volume of carbon dioxide (CO2) without knowing the specific conditions, type of algae, and cultivation methods. Algae's ability to consume CO2 can vary widely depending on these factors.

For the sake of a very rough estimate, it's possible to consider some general values for algal CO2 uptake rates. Under favorable conditions, some strains of microalgae can have CO2 uptake rates of around 1-3 grams of CO2 per gram of dry algal biomass per day. These rates can vary significantly based on factors like light intensity, temperature, and nutrient availability.

So, if we use an approximate rate of 2 grams of CO2 per gram of dry algal biomass per day, to consume 200 milliliters (ML) of CO2 in one day, you might need around 100 grams of dry algal biomass (200 g of CO2 \div 2 g of CO2 per gram of biomass).

Keep in mind that this is a very simplified estimate and doesn't consider the many variables involved in algal cultivation. The actual number of algae needed would depend on numerous factors and may be significantly different in practical applications. Specific calculations would require more detailed information about the conditions and the type of algae being used.

So, if there are some algae who take normal CO2 from environment and there are some algae who take increased levels of C02 from special control units, then in second case, the algae yield will be more and it will be better and faster?

Algae cultivation in special controlled environments with increased levels of carbon dioxide (CO2) can potentially lead to higher algae growth rates and biomass production compared to algae cultivated in ambient air conditions. This is because the availability of CO2 is a key factor in photosynthesis, the process by which algae convert CO2 into biomass.

In a controlled environment with elevated CO2 levels, algae can potentially benefit from the following:

- 1. **Enhanced Photosynthesis**: Higher CO2 levels can increase the rate of photosynthesis, allowing algae to capture and store more energy and carbon. This can lead to faster growth and increased biomass production.
- 2. **Improved Efficiency**: Algae cultivated with elevated CO2 may be more efficient in converting carbon into biomass. This can result in higher yields of algae biomass, which can be used for various applications, including biofuel production.



- 3. **CO2 Utilization**: Algae can act as a carbon sink, capturing and sequestering excess CO2 from the atmosphere. This has environmental benefits in terms of reducing greenhouse gas levels.
- 4. **Reduced Competition**: In a controlled environment, algae are less likely to face competition from other microorganisms or contaminants, which can inhibit their growth in natural or open systems.

However, there are also practical considerations:

- 1. **Cost**: Maintaining controlled environments with elevated CO2 levels can be expensive and energy-intensive. The costs associated with supplying and controlling CO2 concentrations need to be weighed against the benefits.
- 2. **Scale**: Scaling up controlled algae cultivation systems can be a complex and costly endeavor. Achieving high CO2 concentrations in large-scale operations can be challenging.
- 3. **Environmental Impact**: The source of CO2 used for enrichment in controlled environments can have environmental implications. Using industrial sources of CO2 may require careful consideration.

Overall, while elevated CO2 levels can enhance algae growth and biomass production, the feasibility and benefits need to be evaluated on a case-by-case basis, considering factors like cost, scale, and environmental sustainability. Controlled environments with enriched CO2 are often used in research and pilot projects to understand their potential and limitations for various applications, including biofuel production and CO2 capture.



6. Funding & Financials of OrangeX Manufacturing Startup/Company:

Funding Target = \$100 Million per Project/Startup for 0.1% of the total individual Firm For Initial Funding Process,

Around **100 Million USD** is the Investment Price for 0.1% stake in OrangeX Manufacturing!

For initial Infrastructure, I bootstrapped over \$500,000 to \$1 Million worth of Seed Money (0.001% equity for total valuation of the company) for establishing a Strong base for it. By Spring 2024, OrangeX LLC, USA will be looking for \$10 Million to \$15 Million in Series A Funding in accordance with release of its Beta Version.

Financial Valuation of OrangeX Manufacturing Company in 1 Decade:

If the company's 0.1% equity worth \$1 Million makes company's valuation to a total of \$1 Billion by end of 2024; and then if the annual growth rate of company is approximately set at 107.28% then over a period of 10 years, company's valuation will increase from \$1 billion to \$1 trillion. So, for a \$1 Billion Valuation of the company, VC firms can invest over \$100 Million to get 10-12% share in the company.

Year	Valuation (in \$Billions)	
2024	1.000 billion	
2025	2.073 billion	
2026	4.292 billion	
2027	8.902 billion	
2028	18.480 billion	
2029	38.172 billion	
2030	78.964 billion	
2031	163.259 billion	
2032	337.643 billion	
2033	697.204 billion	
2034	1.000 trillion	

A Large Portfolio of VC Firms Help Protect The Market Share of New Companies; for a person like me, I am very comfortable with Deals of all Sorts. Following are the stages:

- 1. Financial plans, spreadsheets, and business plans for the Engineering Startups, so that I can win seed funding for OrangeX and that can be done in 4 to 6 months! Go to Y Combinator, and other Venture Capital Firms with the Startup Idea
- 2. Lead complete immigration to USA through American Green Cards/Wedding
- 3. Series A funding for the Startup to expand OrangeX operations and make it profitable.
- 4. Series B funding for the Startup to expand OrangeX operations.
- 5. Series C funding for the Startup to expand OrangeX operations.
- 6. Go for Initial Public Offering
- 7. Increase OrangeX series of products and then go for Series D funding.



- 8. Make OrangeX a Global Brand and for Series E funding.
- 9. Go for Series E funding to expand OrangeX operations.
- 10. Go for Series F funding to expand OrangeX operations.

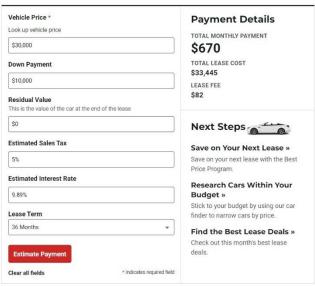
Business Plan & Financials:

- 1. 40 Employees in the start are enough (however the way how I run the team may be very different from the inexperienced people and there is no alternative to the experience which I have, sorry Musk, Hence my ideas cannot be copied (Only I myself can do them and then make them profitable too)
- 2. Even in the start, just 30 cars are enough and \$30,000 to \$40,000 is a good estimate/cost of

<u>Leasing Model: (Can be from \$400 per month to \$800 per month for 36 months; down payment)</u>

Salary	Car lease should not exceed
\$75,000	\$625 per month
\$100,000	\$833 per month

The price of a Tesla can differ based on a number of factors. The monthly leasing fees for a 2021 Tesla Model 3 are \$409 for 36 months or 10,000 miles. When you include the down payment and acquisition fee, the total should average about \$553/month. (US News, 2022)



(US News, 2022)

Figure 16: Leasing Model

Funding Timeline and Planning:

Creating a detailed financial plan and securing funding involves a comprehensive analysis of various factors. Please note that the following is a fictional example, and real financial planning



should involve industry experts, accountants, and financial advisors. Additionally, it's crucial to adhere to legal and ethical guidelines when using social media for fundraising.

Financial Projections:

1. Seed Funding:

• Amount: \$2 million

• Use: Research and development, prototype creation, initial marketing.

• Timeline: 6 months

2. Series A Funding:

• Amount: \$10 million

• Use: Prototype testing, manufacturing setup, expanding the team.

• Timeline: 12 months

3. Series B Funding:

• Amount: \$30 million

• Use: Mass production, marketing campaigns, global expansion.

• Timeline: 18 months

Revenue Projections:

1st Year:

• Focus on prototype development, market research, and building brand presence.

• Expected Revenue: \$500,000

2nd Year:

• Initial product launch, limited production.

• Expected Revenue: \$5 million

3rd Year:

• Full-scale production, launch 25 cars.

• Expected Revenue: \$50 million

Social Media Strategy:

1. Facebook and Twitter Campaigns:

• Engage the audience with teaser campaigns, showcasing the innovation and performance of sports cars.



• Leverage influencers and collaborate with automotive enthusiasts on social media to create buzz.

2. Crowdfunding:

• Utilize platforms like Kickstarter to raise additional funds from individual backers who are passionate about high-performance sports cars.

3. Investor Outreach:

- Actively use LinkedIn for engaging with potential investors.
- Regularly update the company's progress on Twitter and Facebook to maintain investor interest.

Key Milestones:

1. Seed Funding:

- Complete prototype development.
- Establish partnerships with suppliers and manufacturers.

2. Series A Funding:

- Conduct successful prototype testing.
- Set up the production line for initial manufacturing.

3. Series B Funding:

- Launch the first batch of sports cars.
- Expand production capacity for mass production.

Risks and Mitigations:

1. Production Delays:

• Establish backup suppliers and maintain a flexible production schedule.

2. Market Acceptance:

• Continuous market research and adapting the product based on customer feedback.

3. Economic Downturn:

• Maintain a contingency fund and focus on cost efficiency.

Reporting and Transparency:

1. Regular Updates:



• Monthly financial reports shared with investors via email and published on the company website.

2. Social Media Engagement:

• Engage with the community on Facebook and Twitter, sharing behind-the-scenes content and updates.

Remember, this is a simplified and hypothetical plan. Real financial planning requires a more indepth analysis of market conditions, competition, and detailed financial modeling. Consultation with financial experts and legal advisors is crucial for a comprehensive and accurate plan.

7. <u>Design, Development & Manufacturing of OrangeX Vehicles:</u>

All Civil Engineering Structures can be designed on AutoCAD while all Mechanical Structures can be designed on SolidWorks and Simulations of Mechanical Structures are best done in Ansys! And then all Electrical Wiring Structures are designed in AutoCAD as well! Tesla designs in CATIA/Solidworks while SpaceX designs in Siemens NX; and for OrangeX both (Cars and Rockets) could be designed in SolidWorks, tested/simulated in ANSYS while for SpaceX same is true for design but for Simulations of Rockets, CFD Softwares like I used in BS Autodesk CFD should be used! And obviously I mean, All kinds of Data obtained from NASA and SpaceX and other places must be used to create a perfect picture for OrangeX Works.

For complete CAD/CAM plans, click on the link below:

Technology, Design & Manufacturing\Technology Development Chart.docx

8. Management Plan Summary of OrangeX Manufacturing USA:

Initial Plan for Employees Hiring 2025-2026:

Initial plan would be to keep like 10 to 20 employees only for like year 2025-2026 and Car Targets is around 25 cars for the year 2025.

Major Earning Model for OrangeX Manufacturing:

\$70,000 per year Salary of ChatMap Employee; so, \$21 Million must be earned through Sales or through Car Lease Installments receive in total to support 300 Employees. So, add a proper model here to make OrangeX Manufacturing sustainable.

Functions of Team:

- 1. Design Engineers to design CAD Model of the car (each component)
- 2. Manufacturing Engineers to 3D Print the car or use other manufacturing methods (each component)
- 3. Do assembly of the car (Assembly technicians)
- 4. Sales and Marketing Team

Functions of Full Fledge Grown Team like around 2030:



By year 2030, the cars produced will touch 600, and that is when the company can keep like 300 employees.

- 1. Executives 11
- 2. Production Manager 10
- 3. Engineers Team (Design, Manufacturing, Assembly & Maintenance Engineers) 100
- 4. R&D Team 40

5.	Sales Team	- 40
6.	Accounts Team	- 40
7.	HR Team	- 30
8.	Marketing Team	- 30

Total Employees = 300

9. Manufacturing Targets for OrangeX, USA Manufacturing:

I advised, worked & supported over <u>8+ Student Cars</u> at PIEAS from 2013 to 2016 in terms of Marketing & Branding; for International Competitions in Formula Student Germany (FSG), Shell Eco Marathon (SEM) Asia Philippines. Total expenses of all these projects might be somewhere around <u>\$10 Million</u> atleast as an Ideal Candidate for Founder of PIEAS Formula Student (FSG) Team. Hence, through my momentum, hopefully, by 2025, I will have built OrangeX Manufacturing facility successfully.

Timeline	Targets - Total SportsX Trucks in USA/Total SportsX Cars in Pakistan	Employees (\$70,000 per year for each one, each car price at \$35,000)
2025-2026	25	12.5
2026-2027	50	25
2027-2028	100	50
2028-2029	200	100
2029-2030	400	200
2030-2031	800	400
2031-2032	1600	800
2032-2033	3200	1600
2033-2034	6400	3200
2034-2035	12800	6400
2035-2036	25600	12800
2036-2037	51200	25600
2037-2038	102400	51200
2038-2039	204800	102400
2039-2040	409600	204800
2040-2041	1,000,000	409600



OrangeX Manufacturing will produce a total of 1 Million cars by the year 2040. Elon has produced like 5 Million Tesla Cars by 2023, within like 20 years. And has around 127,855 employees in year 2023.

10. <u>Technology Optimization Outsource Manufacturing/Sales & Manufacturing Model:</u>

For Pakistan:

- 1. It is quite a difficult task to create OrangeX Vehicles like in full by OrangeX in the start; so, the best way is to say; let's say Dana Incorporated creates Drivetrains and electrified propulsion systems; some companies are excellent in making car chassis, and so every car company has their specialty hence OrangeX Sports car project in the start could be done as Technology Optimization Outsourcing for Custom Car Making, this would also allow such that the Customers would be able to order a car with even custom requirements. This would serve as a way to maximize car performance, reduce car costs, and achieve any level of flexibility in car design and manufacturing.
- 2. Introduction of multi company collabo. components reduce supply chain risks and hence creates better supply chain networks. It could be done similar to Amazon Supply Chain Network but for automobiles.
- 3. Using Pakistan's Already Existing Steel Manufacturing Companies to produce Car Chassis & Aid Car Manufacturing (And idea of Car Manufacturing Broker in Pakistan to make cost of final Automotive Sections Affordable like Apple, easily applied in USA):
- 4. The task is to make it happen through remapping Social Potential using real business roots to challenge the Tata founded in 1850's) as Pakistani Automotive Company. For this Steel Manufacturing Plant for Automobiles Chassis Production will be added by OrangeX Manufacturing. OrangeX LLC, USA (Pakistani wing) will also establish a sound business plan about how we can also take help from Steel Manufacturing Corporations in Pakistan and use their industries in collaboration with OrangeX Manufacturing to create Car Chassis and other Steel components of cars.
- 5. For example, for social & power status, Mughal Steel, Pakistan's Top Steel Manufacturing Company only generated a Net Profit of \$2 Million per year so, that gives this company a total worth of \$30 Million while Dr. Irtza, Founder of OrangeX LLC, USA (Biofuels, Automobiles, ChatMap, Entertainment all make up \$2 Million as Ideas alone and \$40 Million as Founder of OrangeX LLC, USA) since this would be Energy Independence Idea Itself! Power of a Vision realized; hence Dr. Irtza's Car Manufacturing Project Wins in Pakistan); include selling OrangeX LLC, USA as an American car brand while in Pakistan and then also proposing Joint Venture to Tesla to set up their Electric Car Manufacturing Plant in Pakistan in collaboration with OrangeX LLC, USA (Also Pakistani Multinational Company); and also that \$3.19 Million was profit of ZKB so with P/E Ratio of 12; that means valuation of ZKB is only \$38.280 Million; nothing more than that; and I as CEO of OrangeX LLC, USA is worth \$40 Million alone; wow, so, OrangeX LLC, USA is even better than ZKB.



6. This would also reduce the burden of finances on different companies, rather than on alone OrangeX.

For USA:

- 1. Creating OrangeX Vehicles from scratch presents a considerable challenge, and an alternative approach could involve collaborating with some of America's top firms. For instance, Dana Incorporated, renowned for its expertise in drivetrains and electrified propulsion systems, could be a key partner. By leveraging the specialties of various companies, the initial phase of the OrangeX Sports car project could be structured as a Technology Optimization Outsourcing initiative for Custom Car Manufacturing. This approach not only enhances car performance but also streamlines costs and offers customers the option to personalize their vehicles, thereby maximizing flexibility in design and production.
- 2. The introduction of a multi-company collaborative framework has the potential to reduce supply chain risks and foster a more robust network, akin to Amazon's Supply Chain Network but tailored for the automotive industry.
- 3. Leveraging existing steel manufacturing companies in the USA for car chassis production is a strategic move. Consider the concept of a Car Manufacturing Broker, as seen in the Apple model, to make the cost of final automotive sections affordable. This concept could be seamlessly applied within the United States.
- 4. The ambitious goal of challenging established automotive giants like Tata (founded in the 1850s) necessitates a comprehensive strategy. OrangeX Manufacturing, based in the USA, will play a pivotal role in establishing a solid business plan for collaboration with steel manufacturing corporations in the country. Together, they will focus on producing car chassis and other steel components for automobiles.
- 5. Highlighting the potential for social and economic impact, consider the example of Mughal Steel, one of Pakistan's leading steel manufacturing companies, generating a net profit of \$2 million annually, giving it a total worth of \$30 million. In contrast, Dr. Irtza, Founder of OrangeX LLC, USA, boasts a wealth of ideas across various sectors, totaling \$2 million, and a personal valuation of \$40 million. This underscores the significance of Dr. Irtza's Car Manufacturing Project in Pakistan. It's imperative to position OrangeX LLC, USA as an American car brand within Pakistan while also proposing a joint venture with Tesla to establish an Electric Car Manufacturing Plant in Pakistan, in partnership with OrangeX LLC, USA, a Pakistani multinational company. This explains OrangeX as Pakistani American Car Brand.
- 6. This collaborative approach will not only facilitate the sharing of financial burdens among various companies but also lead to a more efficient allocation of resources, benefiting the entire endeavor.

ChatGPT Analysis on Technology Optimization Outsource Manufacturing:



Compare 2 products; first product is the one which has been created from 5 companies such that all those companies provided 1 specific part each for the product (each different one); and the parts were not leased by these companies; and final product received by receiving company was received such that the company bought purchased it at full price rather than lease, but leased it to further customers; this concludes the first case; in second case of product, the product was also leased before being made into one single part (like every one of the 5 components), and receiving company received it and leased it again; compare two models; which is financially more stable model, and also different financial features of both, and pros and cons of both!

ChatGPT

Let's break down the two product models you've described and compare their financial stability, features, pros, and cons.

First Product Model: Multi-Company Collaboration

In this model, a product is created from parts provided by five different companies. Each company provides a specific part, and these parts are not leased but bought at full price by the receiving company. The receiving company then leases the final product to customers.

Financial Stability:

- Pros: The receiving company has ownership of all the components, reducing dependence
 on external suppliers. Revenue is generated through leasing, potentially creating a steady
 stream of income.
- **Cons:** Initial investment is high, as the receiving company needs to purchase all components at full price. The company's financial stability depends on the demand for the leased product.

Features:

- Multi-company collaboration ensures diversity in component sources.
- The receiving company has control over product quality and can provide better customer support.

Pros:

- Ownership of all components reduces supply chain risks and hence creates better supply chain networks. It could be done similar to Amazon Supply Chain Network.
- Potential for long-term revenue from leasing contracts.

Cons:

- High initial investment for purchasing components.
- Revenue may vary based on market demand and leasing agreements.

Second Product Model: Leased Components



In this model, the product components are leased before being integrated into a single product. The receiving company leases the final product again to customers.

Financial Stability:

- **Pros:** Lower initial investment as components are leased. Leasing agreements may offer flexibility in managing costs.
- **Cons:** Dependency on component suppliers for leasing terms. Revenue stability depends on the demand for the leased product.

Features:

- Initial investment is lower due to leasing components.
- Leasing agreements may provide flexibility in scaling production.

Pros:

- Lower initial investment in purchasing components.
- Potential for flexibility in adjusting production based on leasing demand.

Cons:

- Dependency on component lessors for pricing and availability.
- Potential challenges in maintaining consistent product quality.

Comparison:

Financial Stability:

- The first model (multi-company collaboration) requires a higher upfront investment but offers potentially more stable revenue from leasing.
- The second model (leased components) has a lower initial investment but may have greater uncertainty in revenue stability due to reliance on leasing agreements.

Features:

- The first model offers more control over component quality and sourcing due to direct ownership.
- The second model offers cost flexibility through leasing agreements and potentially faster scaling.

Pros and Cons:

• The first model provides greater supply chain stability and potentially more predictable revenue, but it requires a higher initial investment.



 The second model offers cost savings in the short term and more flexibility in production, but it comes with the challenges of dependency on lessors and potential quality control issues.

Ultimately, the choice between these models depends on various factors such as the financial capabilities of the receiving company, market demand for the product, the risk tolerance of the company, and the availability of leasing agreements. Both models have their strengths and weaknesses, and a careful analysis of these factors is crucial in making an informed decision.

So, we can conclude that a car manufacturing company (receiving one) with \$10 Million of capacity should opt for Option B while car manufacturing company (receiving one) with \$100 Million of capacity should opt for Option A, in this model.

ChatGPT

While the decision between Option A (multi-company collaboration) and Option B (leased components) depends on various factors, including financial capacity, it's important to note that the financial stability and strategy of a car manufacturing company are influenced by more than just the initial capacity.

Here are some additional considerations:

Option A (Multi-Company Collaboration):

Pros:

- Greater control over product quality and sourcing.
- Potential for long-term revenue from leasing.

Cons:

- High initial investment.
- Reliance on market demand for the leased product.

Option B (Leased Components):

Pros:

- Lower initial investment.
- Potential for flexibility in scaling production.

Cons:

- Dependency on component lessors.
- Potential quality control challenges.



When deciding between the two options, a car manufacturing company should consider the following factors:

- 1. **Financial Capacity:** While a larger capacity might provide more resources, it doesn't necessarily dictate the choice between the two options. The decision should be based on the company's willingness to invest upfront (Option A) versus managing ongoing leasing agreements (Option B).
- 2. **Risk Tolerance:** A larger company with \$100 million in capacity might have a higher risk tolerance and be better positioned to handle the higher upfront investment and potential market fluctuations (Option A).
- 3. **Market Demand:** The company's understanding of the market demand for their product and the leasing potential should influence the decision. Option B might be more suitable if the market demand is uncertain and the company wants to manage risks.
- 4. **Long-Term Strategy:** The company's long-term goals and vision should also guide the decision. If the company values direct ownership and control over the product, Option A might align better.
- 5. **Supply Chain Management:** Consider the company's ability to manage relationships with component suppliers (Option B) versus coordinating multiple companies for collaboration (Option A).
- 6. **Flexibility:** Option B offers more flexibility in terms of scaling production based on leasing demand. This could be advantageous if the company anticipates fluctuations in demand.

Ultimately, the choice between Option A and Option B is complex and requires a comprehensive analysis of the company's financial health, risk appetite, market dynamics, and strategic goals. It's recommended the company work with financial experts and conduct a thorough cost-benefit analysis before making a decision.

11. Marketing and Promotions in USA:

Speed of Orange is faster than speed of light!

Orange is a biological organism that breathes Biofuels just as humans do!

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